

Work Order ID 111120

January-09-14 9:13:47 AM

111120

Page 1

Item ID: D2182B060

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Clamp Cushion

Start Date: 1/09/14 Start Qty: 50.00

50

Cust Item ID:

Required Date: 1/23/14 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: ML3 Date: 14-01-09 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2182	Rev C
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100		0.00							
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100

Packaging

Packaging

Memo

0.00

Packaging

Cut D2182B black rubber extrusion 6.0" long

(51x)

14-01-09

2

110	QC6- Inspect dimensions to drawing	0.00							
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110

QC

Memo

0.00

Quality Control

SLP
13/1/9SI
Cen

120	Identify as per dwg & Stock Location: <u>SI 409</u>	0.00							
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120

Packaging

Memo

0.00

Packaging

51x

14-01-09

2

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Page 2

Item ID: D2182B060

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Clamp Cushion

Stop *NS2*

Start Date: 1/09/14 Start Qty: 50.00

50

Cust Item ID:

Required Date: 1/23/14 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

_____ 14-01-10
_____ 14-01-10

Picklist Print

January-09-14 9:13:51 AM

Page 1

Work Order ID: 111120

111120

Parent Item: D2182B060

D2182B060

Parent Item Name: Clamp Cushion

Start Date: 1/09/14

Required Date: 1/23/14

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: B 99.03.02 Re-format DM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2182B		Manufactured	No			100	f	283.4200	0.5	25			

D2182B

Seal(\$Per Foot)

Location

Loc Qty

Loc Code

ST412

283.42

101827

1

108914

282.42

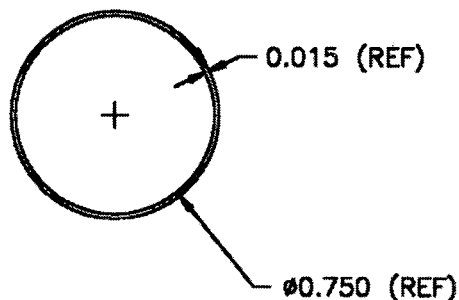
25.5

8

RELEASED
97/05/16 DS

111120
MCS
14-01-09

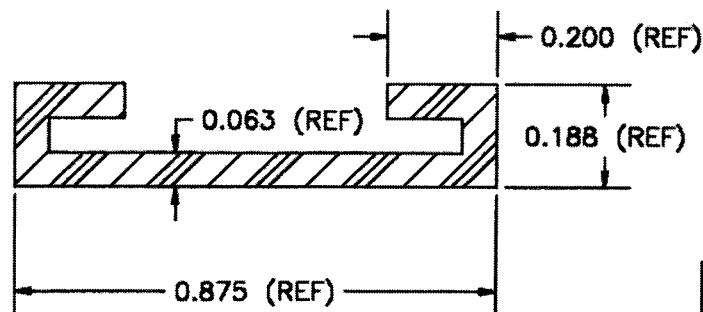
DART



D2182-050 HEAT SHRINK
LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING



W-WHITE
B-BLACK
D2182W050 RUBBER CUSHION
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065

PREPARED <i>KE</i>		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DM</i>	APPROVED <i>RM</i>	D2182	REV. C
DATE Jan. 6, 1995		TITLE RUBBER CUSHION	SHEET 1 OF 1 SCALE
B	97:04:07	ADD MATERIAL SPECIFICATION	
C	97:05:14	ADD HEAT SHRINK	